



**Rolls-Royce**

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# **Robust Design of Axial Compressor Blades Based on Sigma-Point Method**

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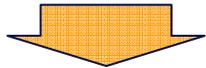
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# Motivation and Approach

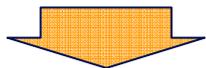
general problem:  $f_{\mathbf{X}}(\mathbf{x}) \xrightarrow{y=y(\mathbf{x})} f_{\mathbf{Y}}(y)$   
 $\mathbf{x} \in \mathbb{R}^n$       *uncertain input*      *nonlinear mapping*      *uncertain output*



assumption:  $y \in \mathbb{R}$

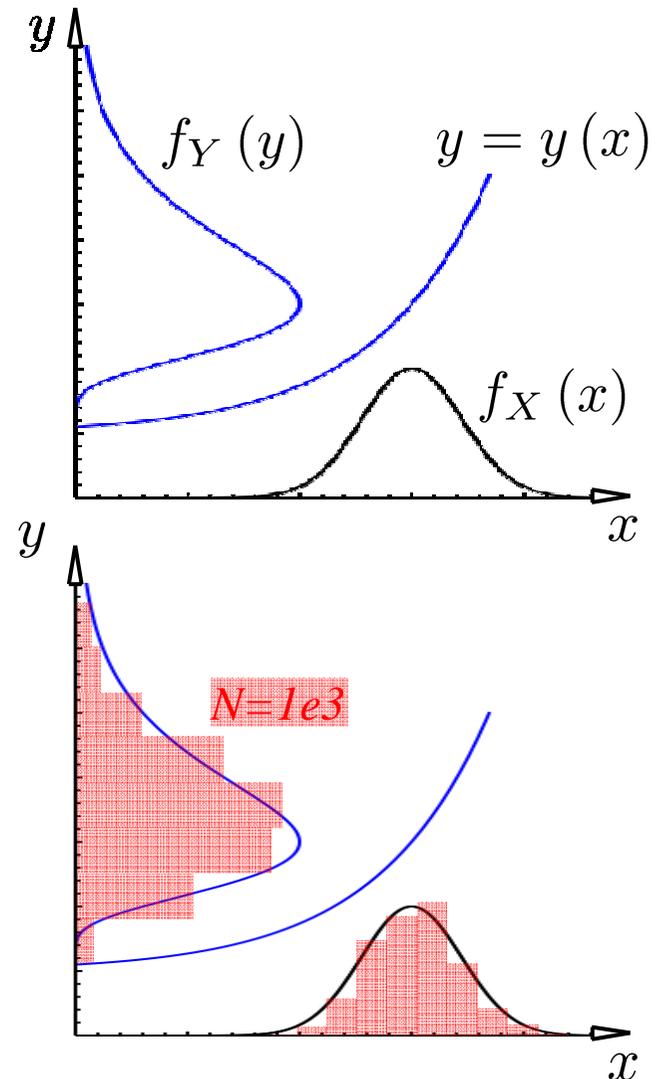
engineers main interests related to  $f_{\mathbf{Y}}(y)$ :

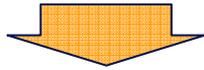
- expectation, e.g.  $\mu_Y = \mathbb{E}[Y]$
- scatter, e.g.  $\sigma_X^2 = \mathbb{E}[(X - \mu_X)^2]$
- probability, e.g.  $P^f = P[h(\mathbf{X}) < 0]$



How to evaluate?

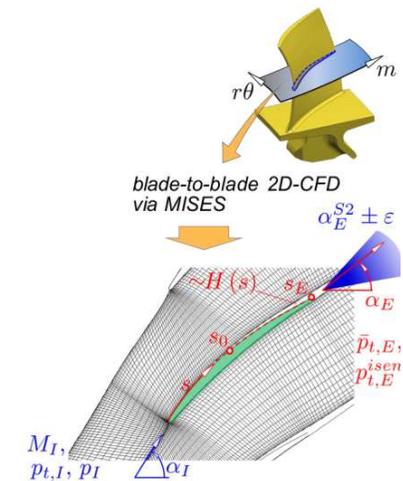
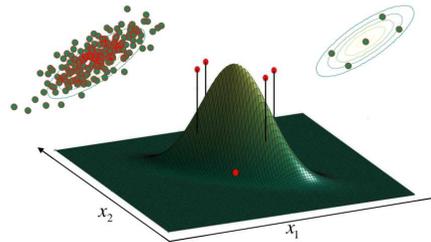
robust approach: Monte Carlo Simulation  
(based on LHC, oLHC, DS)





Related to RDO: Is it possible to either reduce computational effort for given level of accuracy or to increase prediction quality with same effort?

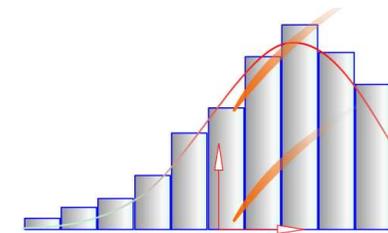
## Sigma-Point Method!



## Outline

- ① Introduction to SPM
- ① Performance assessment
- ① How to use SPM for RDO?
- ① Robust aerodynamic compressor blade design
- ① General industrial applicability

$$\min_{\mathbf{p} \in \mathcal{P}} \begin{bmatrix} \mu_Y(\mathbf{p}) \\ \sigma_Y(\mathbf{p}) \end{bmatrix}$$



# Introduction to SP Method

## based on Gaussian Quadrature

“...With a fixed number of parameters [Sigma Points], it should be easier to approximate a Gaussian distribution than it is to approximate an arbitrary nonlinear function...”

- use  $(2n + 1)$  Sigma-Points:

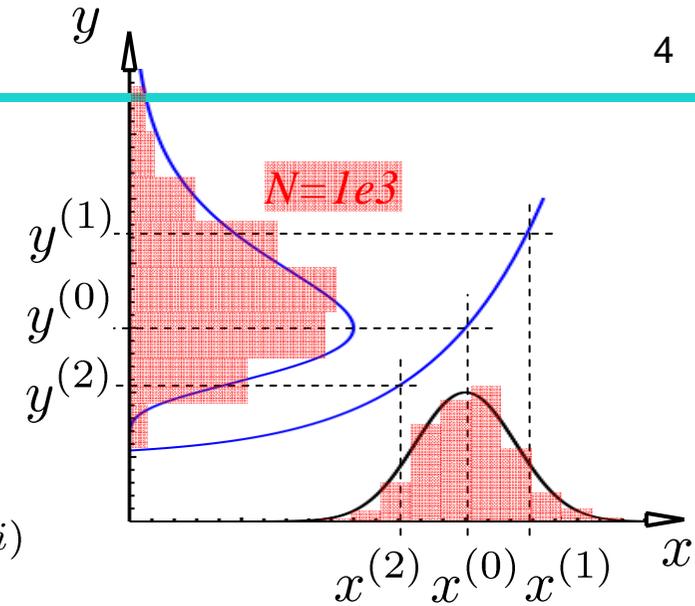
$$\mathbf{x}^{(0)} = \mathbf{E} [f_{\mathbf{X}} (\mathbf{x})] \quad \mathbf{x}^{(i)} = \mathbf{x}^{(0)} \pm \xi \left( \sqrt{\Sigma_{\mathbf{x}}} \right)^{(i)}$$

- direct propagation:  $\mathbf{y}^{(i)} = \mathbf{y} \left( \mathbf{x}^{(i)} \right)$

- approximate expectation and covariance:

$$\mathbf{E} [f_{\mathbf{Y}} (\mathbf{y})] \approx \sum_{i=0}^{2n} w^{(i)} \mathbf{y}^{(i)}$$

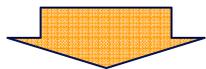
$$\Sigma_{\mathbf{y}} [f_{\mathbf{Y}} (\mathbf{y})] \approx \sum_{i=0}^{2n} w^{(i)} \left( \mathbf{y}^{(i)} - \mathbf{E} [f_{\mathbf{Y}} (\mathbf{y})] \right) \left( \mathbf{y}^{(i)} - \mathbf{E} [f_{\mathbf{Y}} (\mathbf{y})] \right)^T$$



[Julier and Uhlmann, 1996/2004]

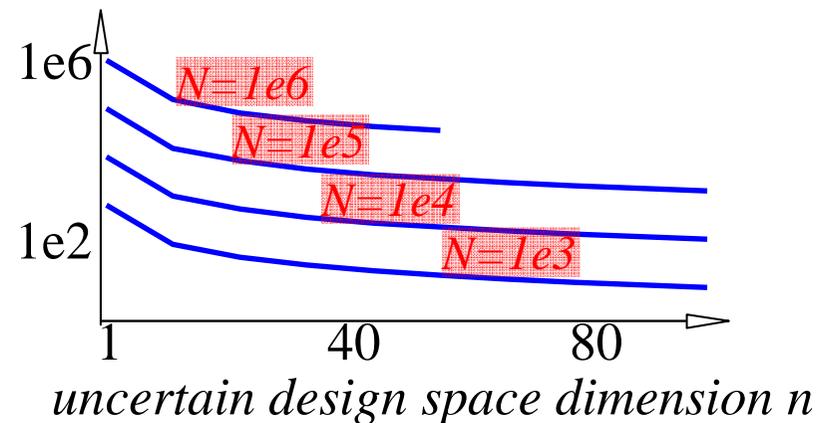
## Ⓢ features

- direct propagation of uncertainties through a nonlinear/ non-monotonic system
- deterministic, gradient free, simple implementation
- accounts for curvature



What about speed-up?

*speed-up of SPM compared to  $N$  MCS runs*



What about prediction accuracy?

# Performance assessment

## procedure to compare *SPM* with *MCS*

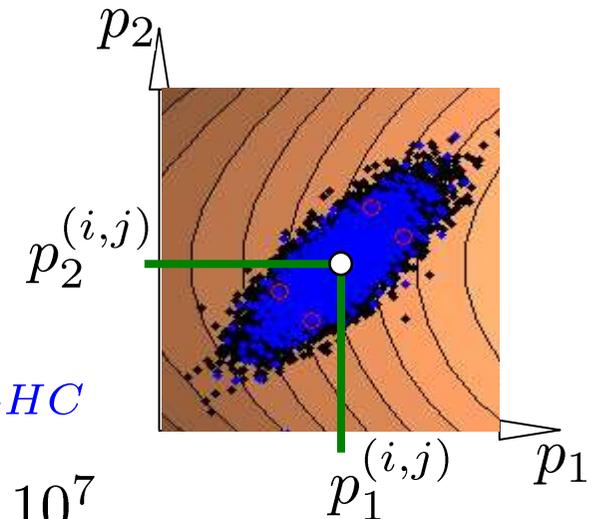
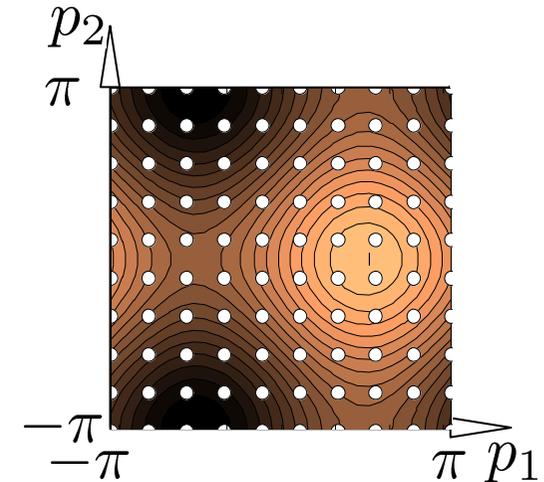
- define test problem and input variability, e.g.  
 $f(\mathbf{p}) = \sin(p_1) + \cos(p_2)$  where  $\mathbf{p} \in \mathbb{R}^2$ ,  
 $-\pi \leq \mathbf{p} \leq \pi$  and  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$
- generate full factorial design of experiment with e.g.  $N_{DoE} = N_{fac}^2 = 100$
- evaluate mean values and variances at each experiment, i.e.:

$\mu_{SP}^{(i,j)}, \sigma_{SP}^{(i,j)}$  estimates by *SPM* with  $N_{SP} = 5$

$\mu_{MCS}^{(i,j)}, \sigma_{MCS}^{(i,j)}$  estimates by *MCS* with  $N_{LHC/oLHC}$

$\mu^{(i,j)}, \sigma^{(i,j)}$  “exact” values by *LHC* with  $N = 10^7$

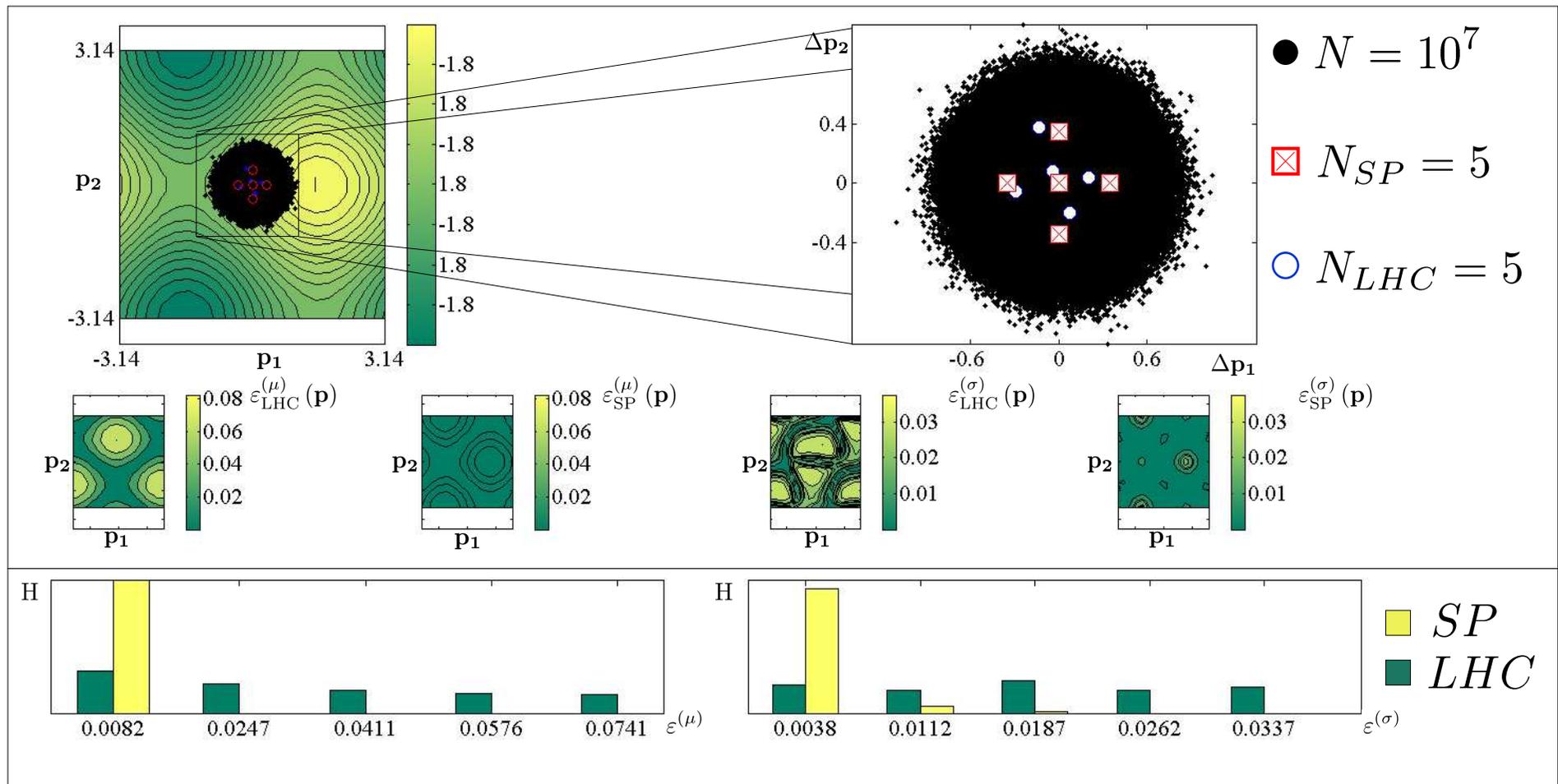
- absolute compute errors:  $\varepsilon_{SP}^{\mu^{(i,j)}}, \varepsilon_{SP}^{\sigma^{(i,j)}}, \varepsilon_{MCS}^{\mu^{(i,j)}}, \varepsilon_{MCS}^{\sigma^{(i,j)}}$



# Performance assessment – SPM vs. LHC

$$f(\mathbf{p}) = \sin(p_1) + \cos(p_2) \quad \text{where } \mathbf{p} \in \mathbb{R}^2 \quad \text{and} \quad -\pi \leq p_1 \leq \pi$$

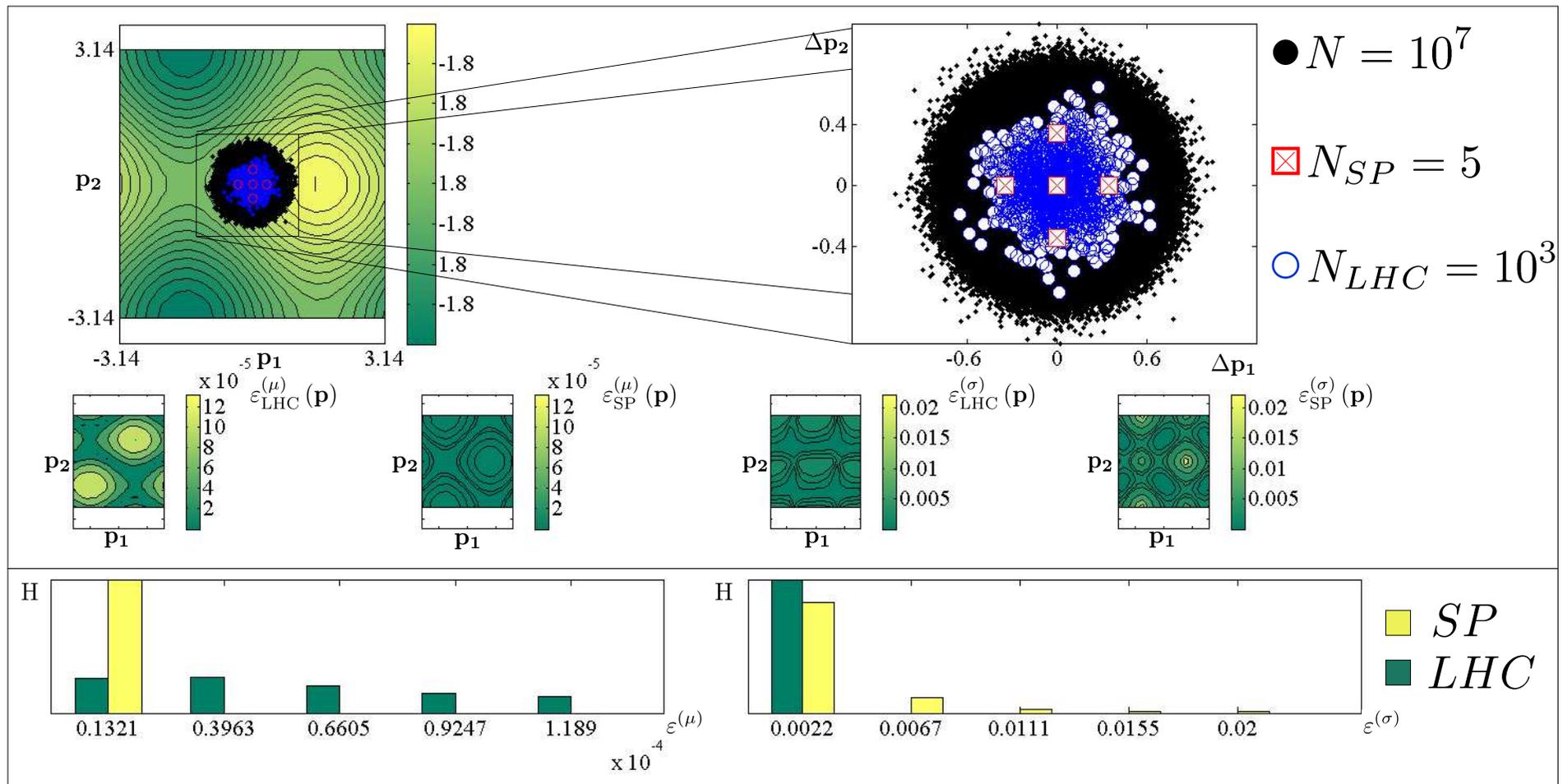
$$\text{Variability } \Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$$



# Performance assessment – SPM vs. LHC

$$f(\mathbf{p}) = \sin(p_1) + \cos(p_2) \quad \text{where } \mathbf{p} \in \mathbb{R}^2 \quad \text{and} \quad -\pi \leq p_1 \leq \pi$$

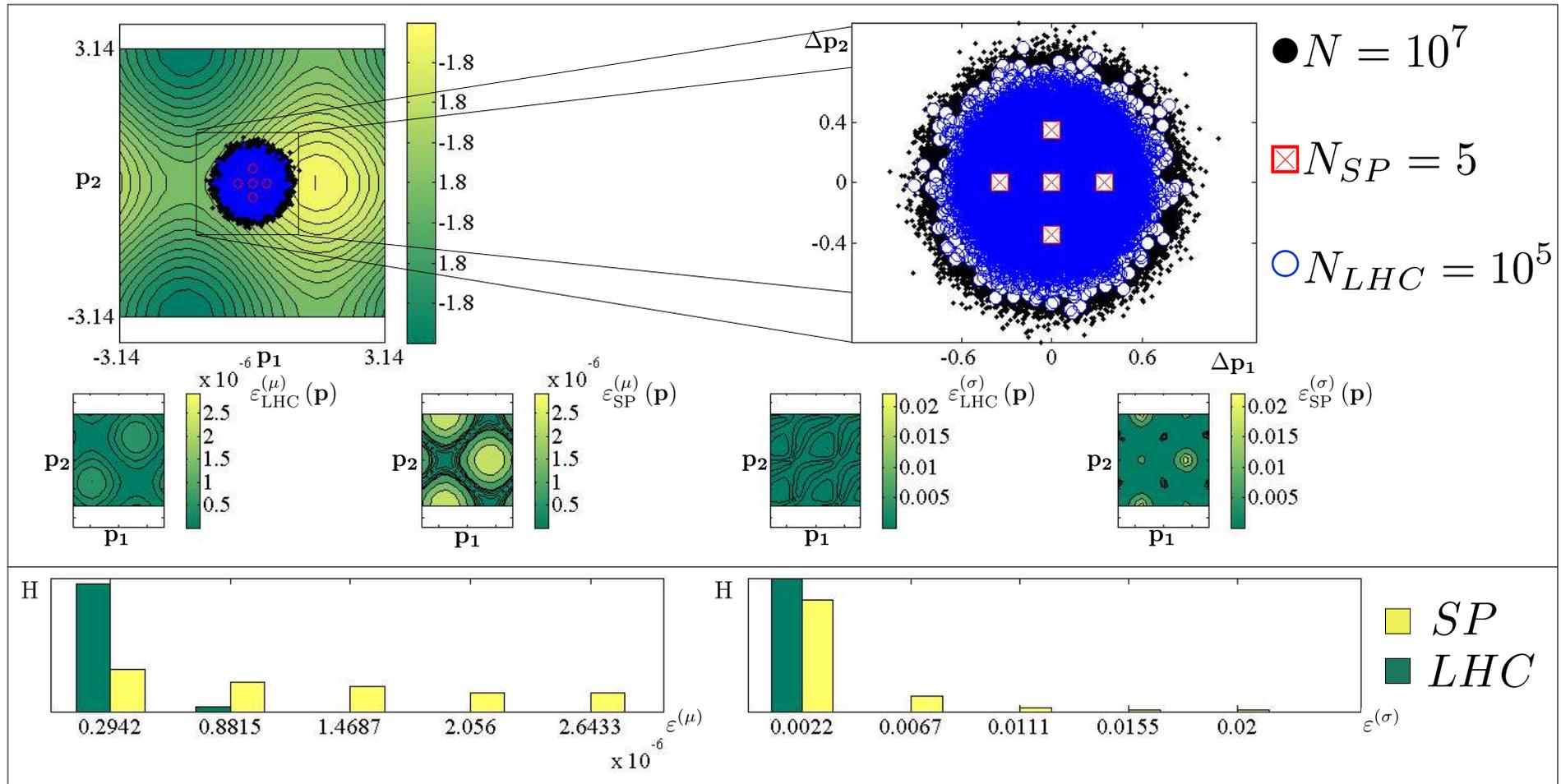
Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$



# Performance assessment – SPM vs. LHC

$$f(\mathbf{p}) = \sin(p_1) + \cos(p_2) \quad \text{where } \mathbf{p} \in \mathbb{R}^2 \quad \text{and} \quad -\pi \leq p_1 \leq \pi$$

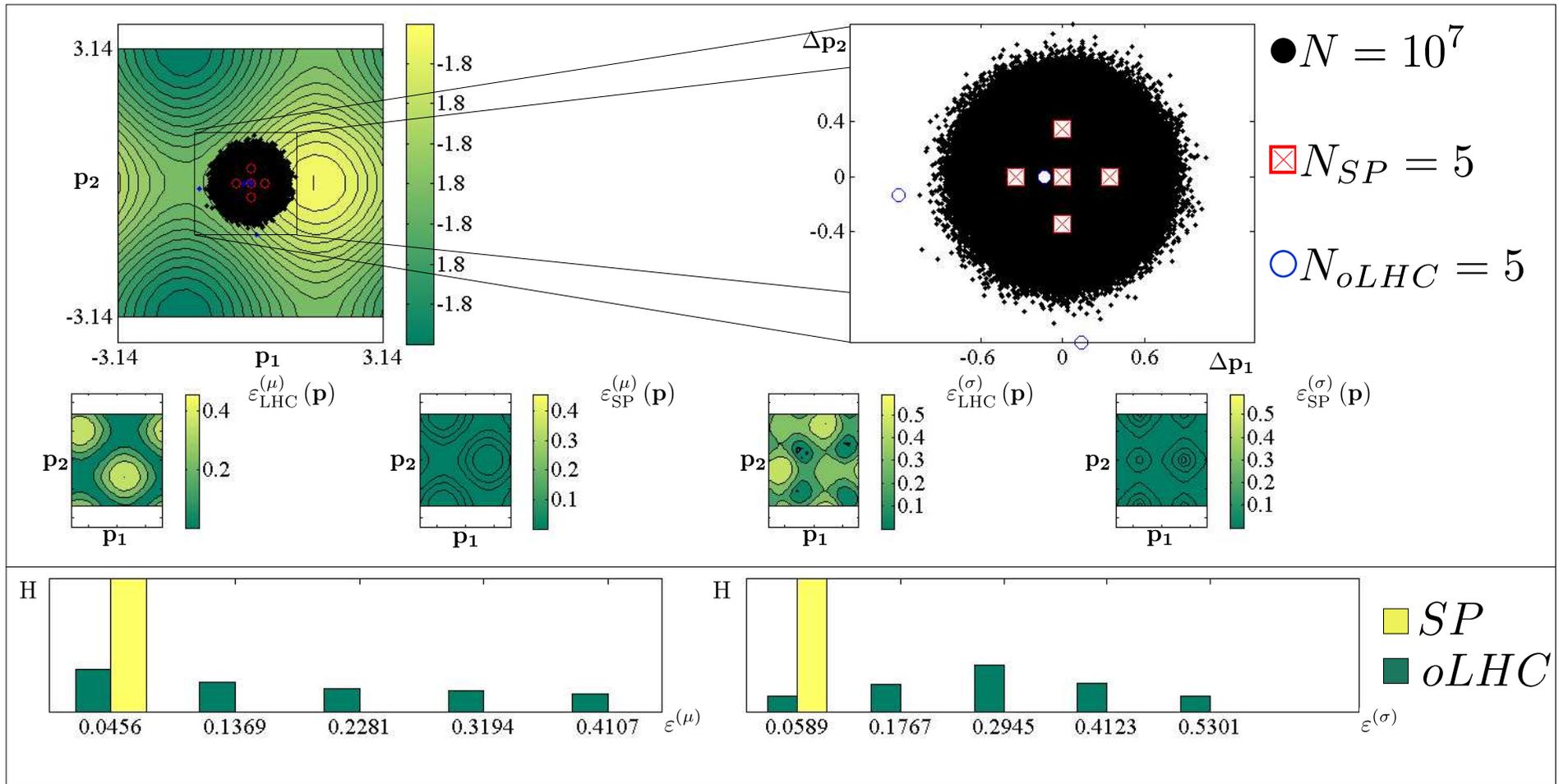
Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$



# Performance assessment – SPM vs. oLHC

$$f(\mathbf{p}) = \sin(p_1) + \cos(p_2) \quad \text{where } \mathbf{p} \in \mathbb{R}^2 \quad \text{and} \quad -\pi \leq \mathbf{p} \leq \pi$$

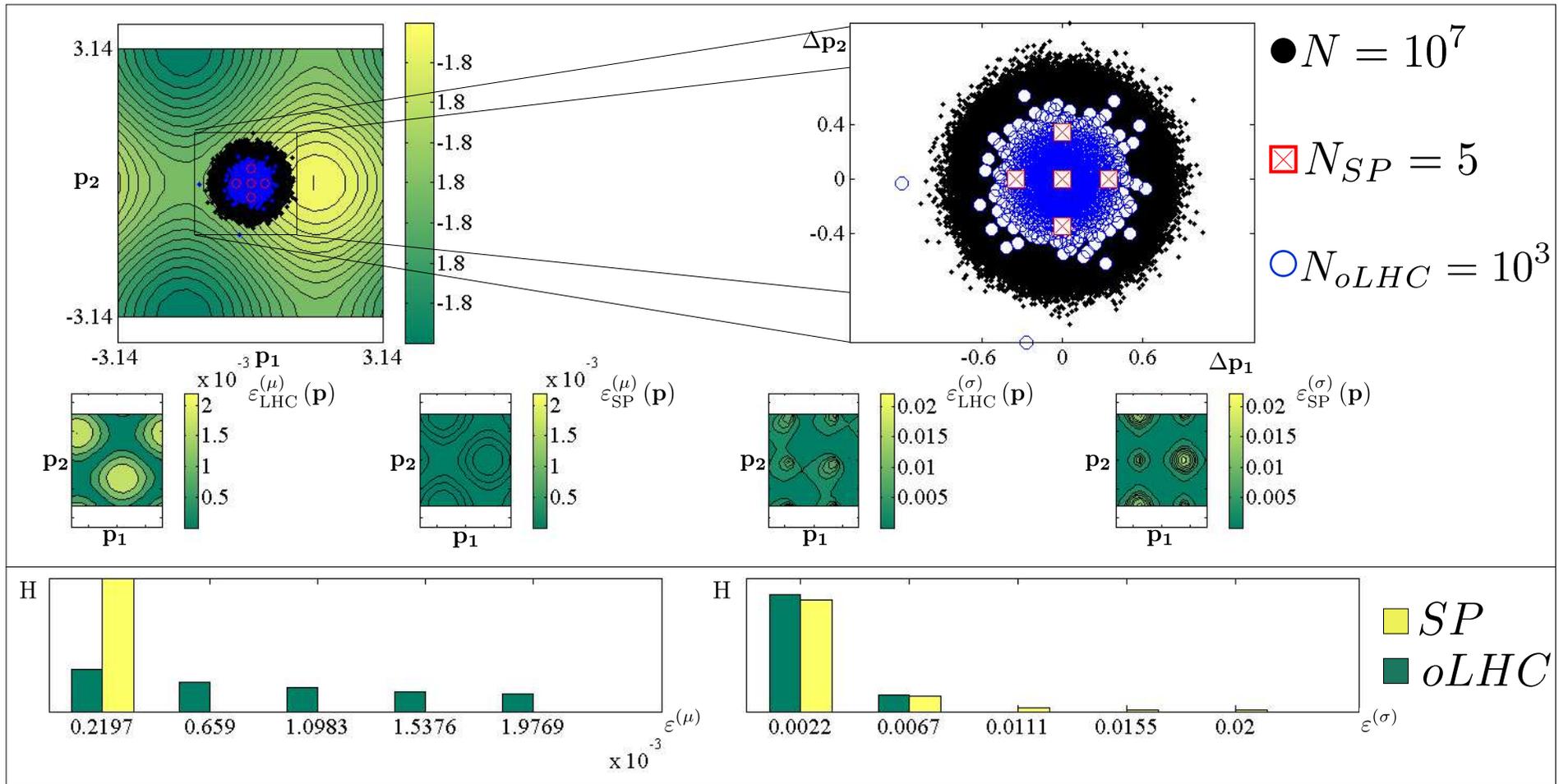
Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$



# Performance assessment – SPM vs. oLHC

$$f(\mathbf{p}) = \sin(p_1) + \cos(p_2) \quad \text{where } \mathbf{p} \in \mathbb{R}^2 \quad \text{and} \quad -\pi \leq p_1 \leq \pi$$

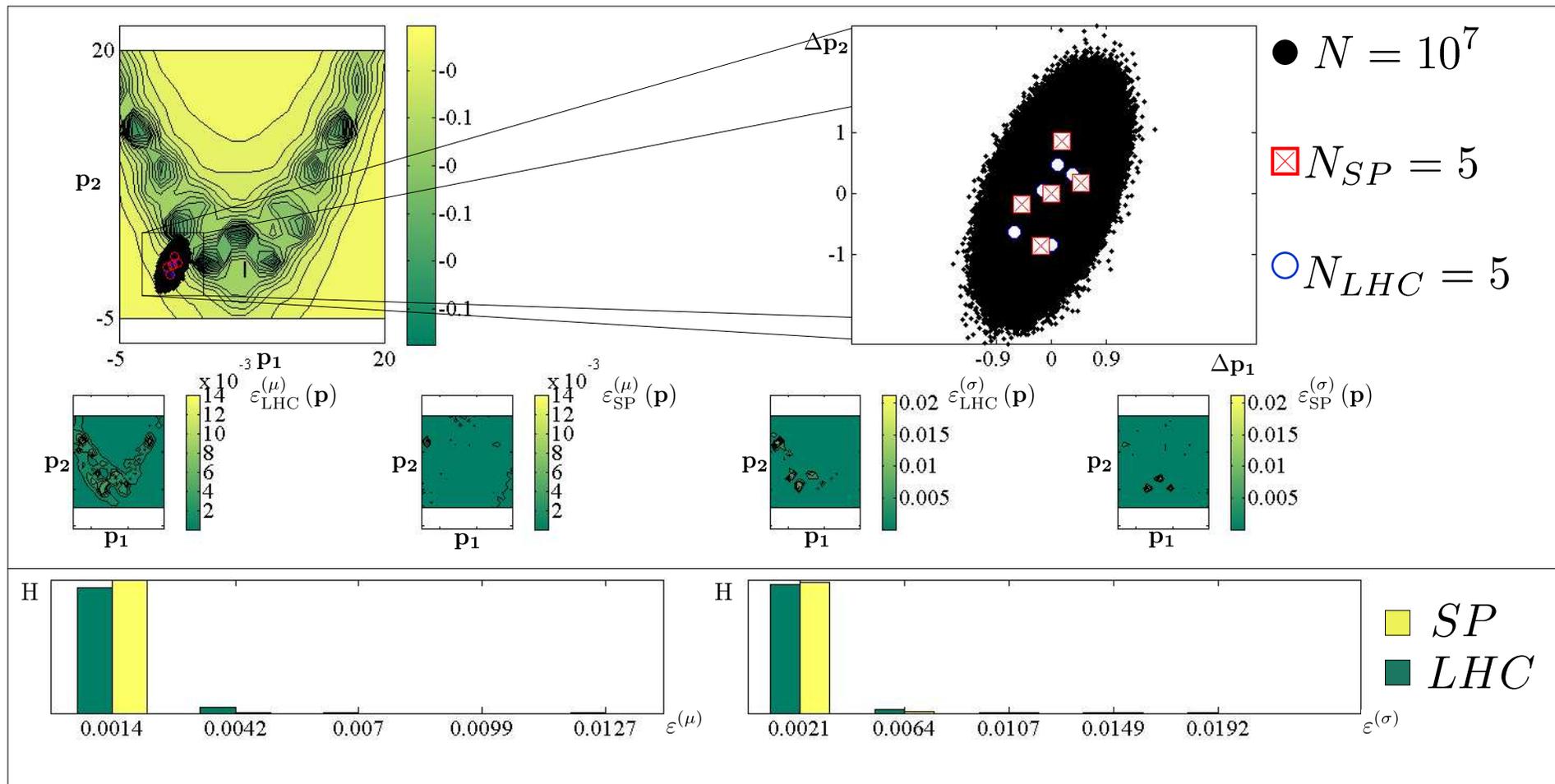
Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$



# Performance assessment – SPM vs. LHC

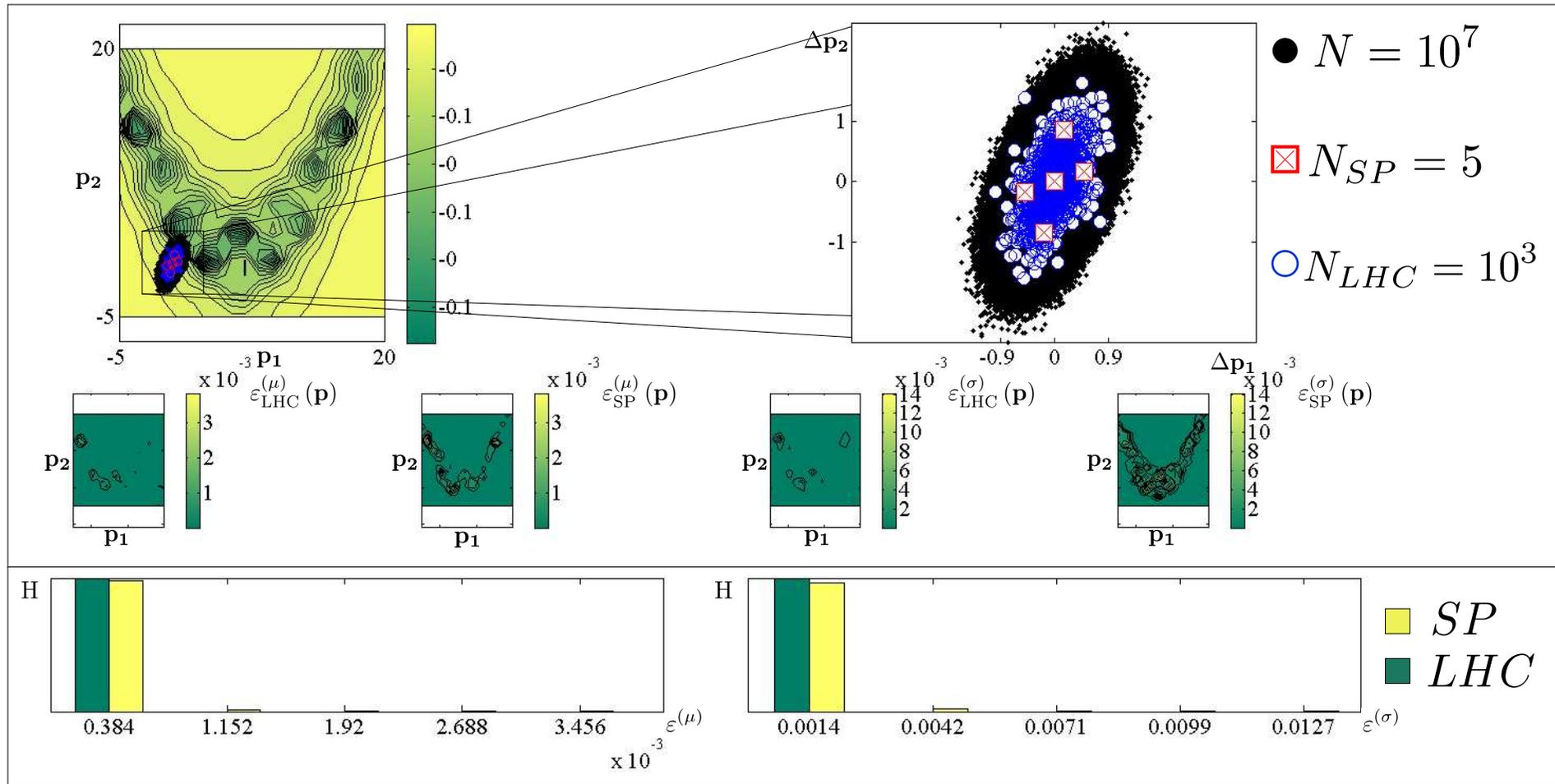
Problem : RCOS test function

Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$



Problem : RCOS test function

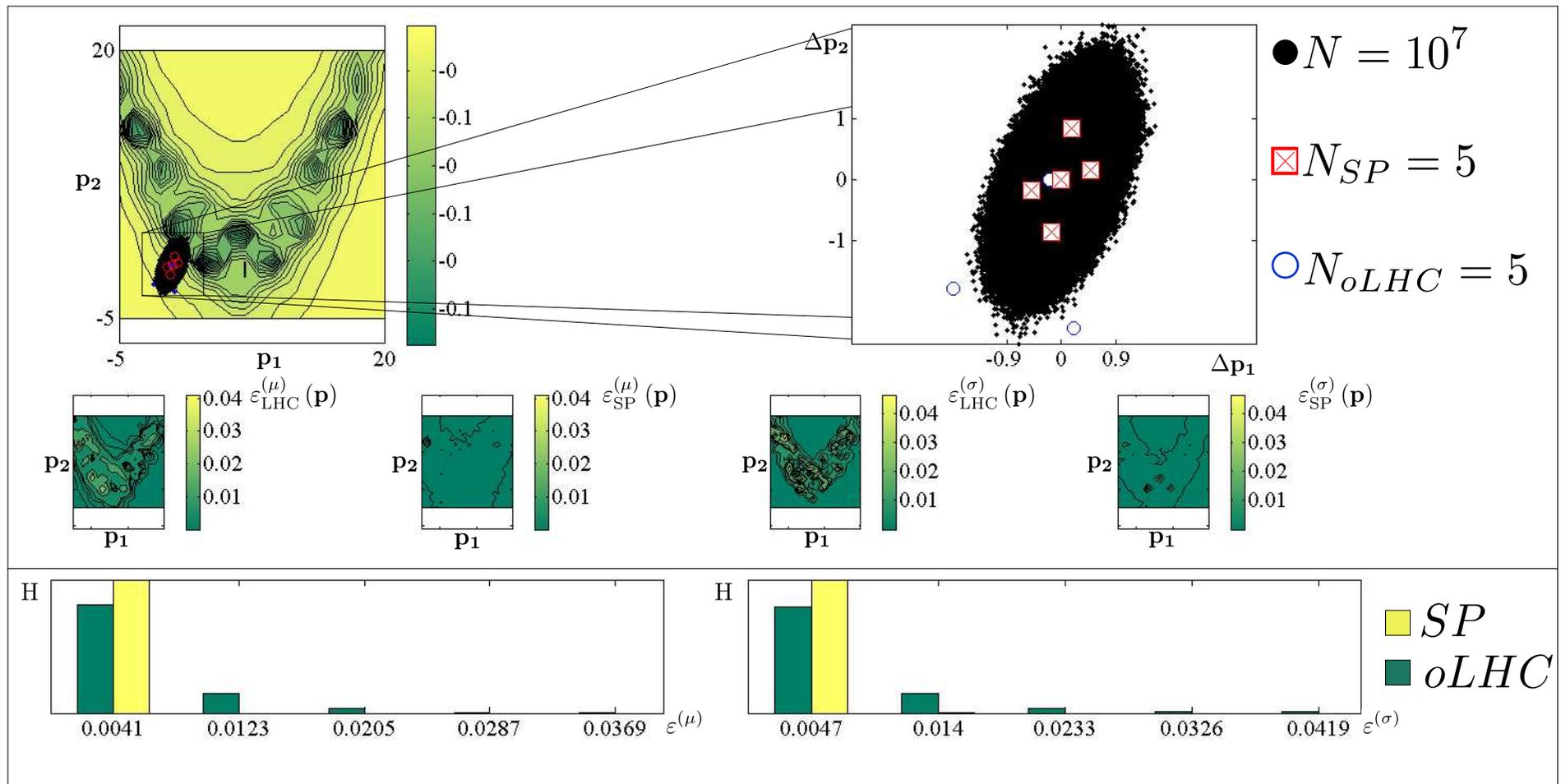
Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$



# Performance assessment – SPM vs. oLHC

Problem : RCOS test function

Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$

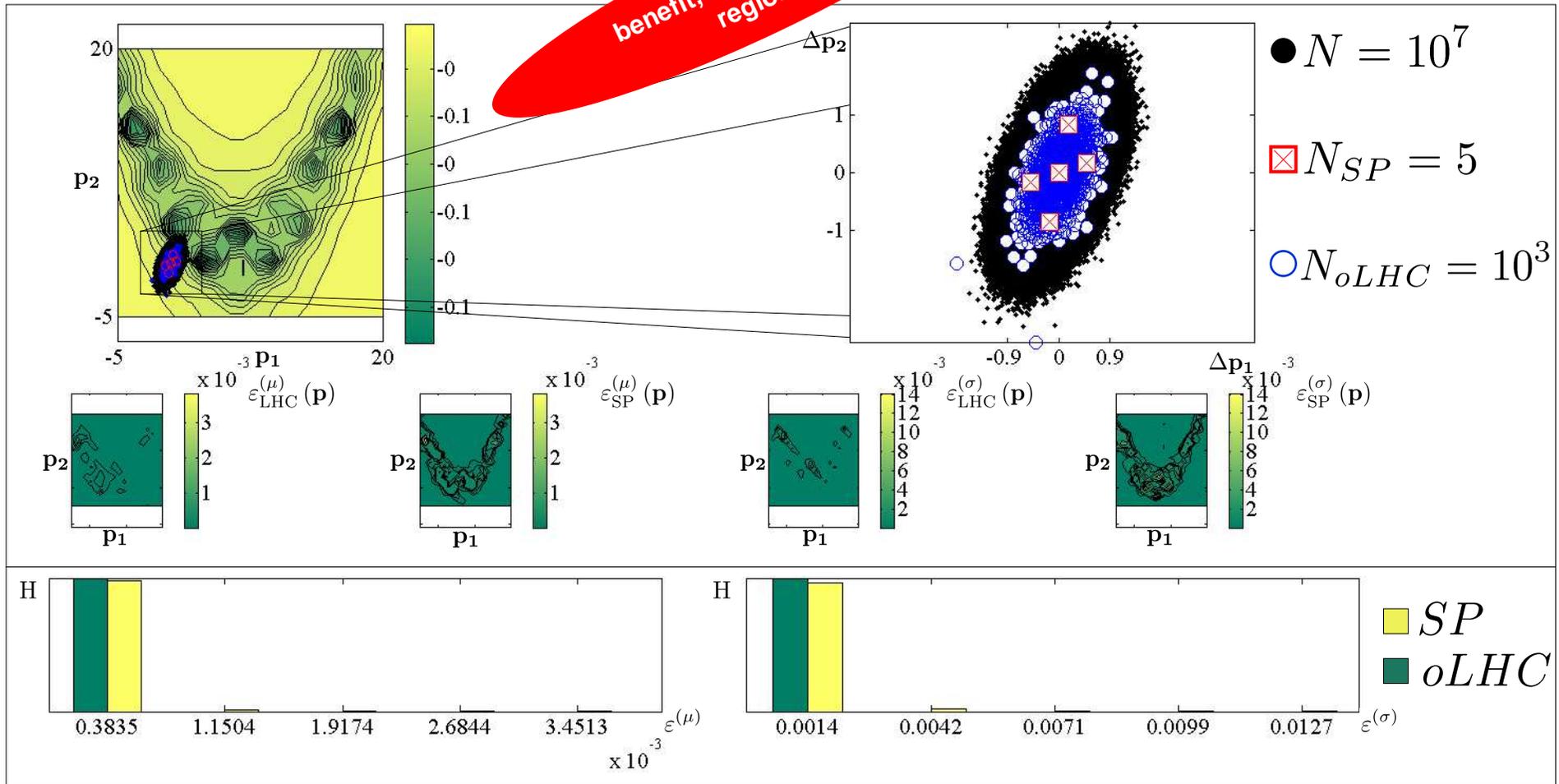


# Performance assessment – SPM vs. oLHC

Problem : RCOS test function

Variability  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$

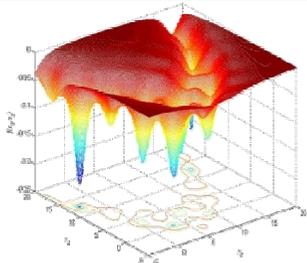
benefit, except for some regions!



# How to use SPM for RDO?

- design problem based on *Branin's rcos test function*

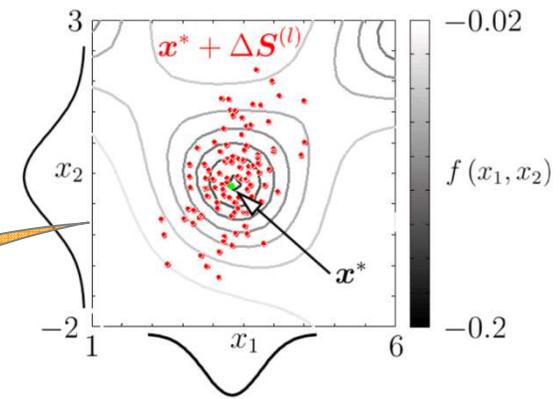
$$y(\mathbf{p}) = - \left[ (p_2 - (5.1/4\pi^2) p_1^2 - 6)^2 + 10 (1 + (8\pi)) \cos p_1 \cos p_2 + \log (p_1^2 + p_2^2 + 1) + 10 \right]^{-1}$$



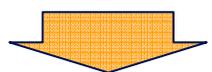
- input uncertainty:  $\Delta \mathbf{p} \sim \mathcal{N}(\mathbf{0}, \Sigma)$



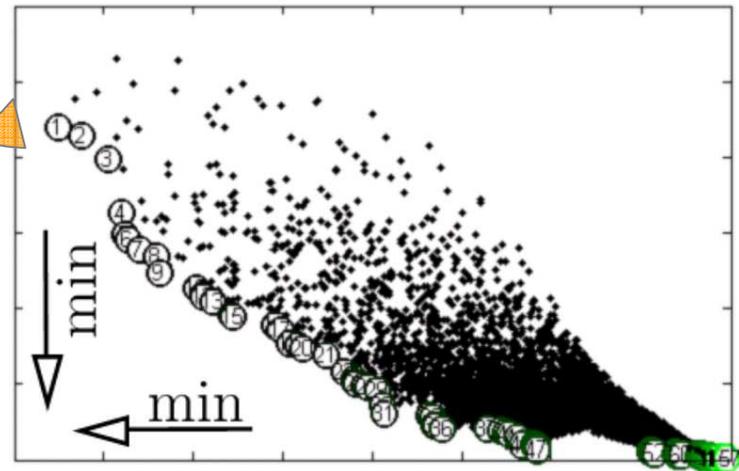
$$\mathbf{R} = \begin{bmatrix} 1 & 0.5 \\ 0.5 & 1 \end{bmatrix} \quad \boldsymbol{\sigma} = \begin{bmatrix} 0.3 \\ 0.5 \end{bmatrix}$$



- robust design problem:  $\min_{-5 \leq \mathbf{p} \leq 20} \begin{bmatrix} \mu_Y(\mathbf{p}) \\ \sigma_Y(\mathbf{p}) \end{bmatrix}$



Is it possible to estimate prediction quality of SPM estimates?

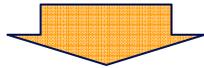


- adjusted coefficient of determination

# How to use SPM for RDO?

## ④ influence of quality indicator constraint on feasible design space and results

- Assumption: if transfer function is mostly linear around mean value, SPM will estimate exact results.



- Do linear regression and compute adjusted coefficient of determination.  
→ *The higher COD the more accurate are SPM results.*

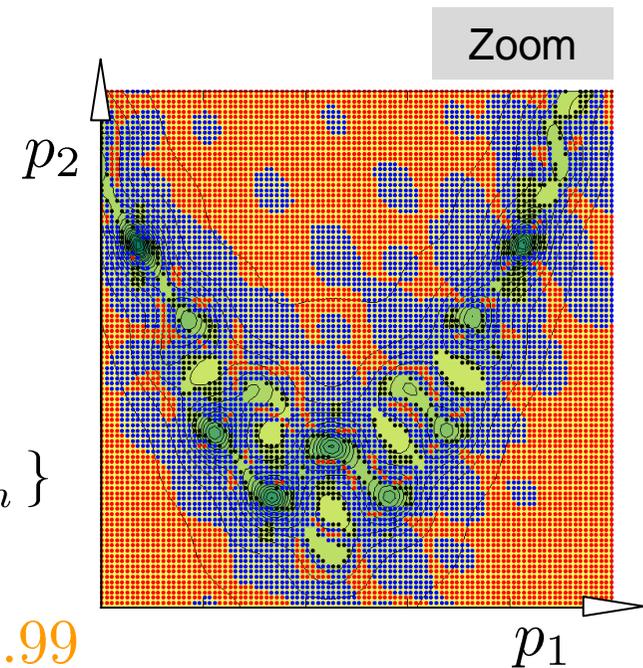
$$\hat{f}_R(\mathbf{p}, \mathbf{b}) = b_0 + \sum_{j=1}^n b_j p_j \rightarrow R_{adj}^2$$

- extended RDO:

$$\min_{\mathbf{p} \in \mathcal{P}} \begin{bmatrix} \mu_Y(\mathbf{p}) \\ \sigma_Y(\mathbf{p}) \end{bmatrix} \text{ where}$$

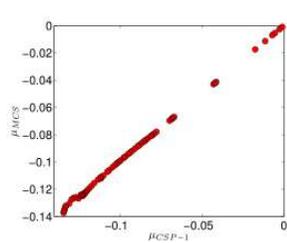
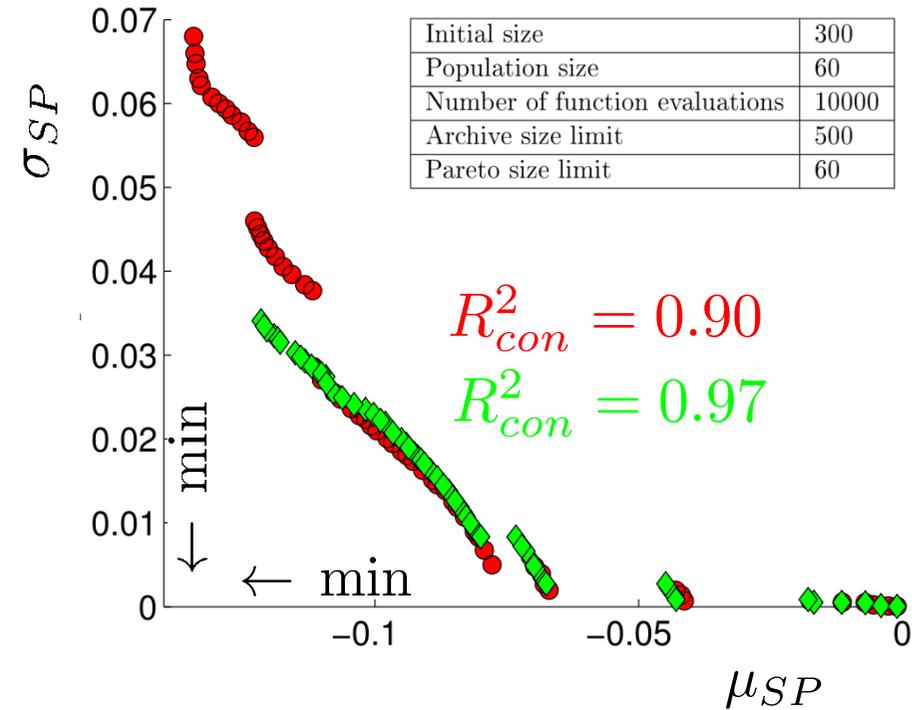
$$\mathcal{P} = \{ \mathbf{p} \in \mathbb{R}^2 \mid -5 \leq \mathbf{p} \leq 20, R_{adj}^2(\mathbf{p}) \geq R_{con}^2 \}$$

$$R_{con}^2 = 0.80 \quad R_{con}^2 = 0.90 \quad R_{con}^2 = 0.99$$

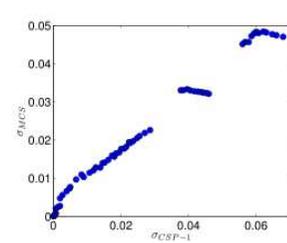


# How to use SPM for RDO?

- results of two different *AMGA* optimisation runs
- validation of non-dominated designs using LHC with  $N = 10^7$
- comparison by computation linear correlation coefficients between SPM and LHC values



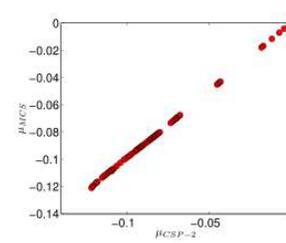
$\rho_P^\mu = 0.99$



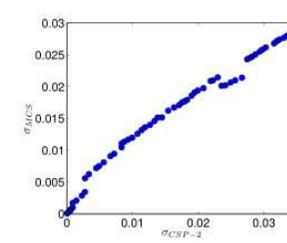
$\rho_P^\sigma = 1.0$

$\rho_S^\mu = 0.98$

$\rho_S^\sigma = 0.98$



$\rho_P^\mu = 0.99$



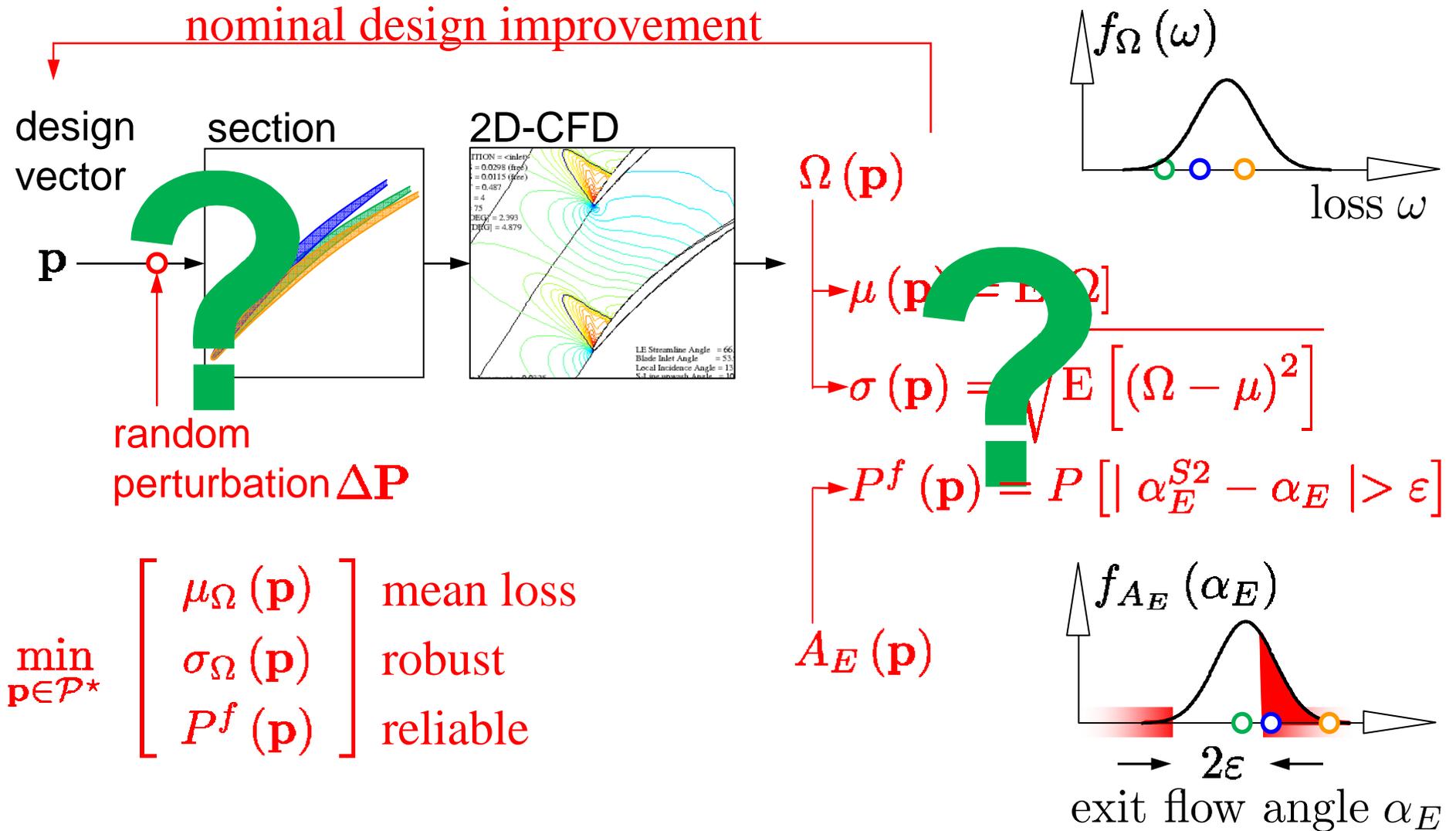
$\rho_P^\sigma = 1.0$

$\rho_S^\mu = 0.99$

$\rho_S^\sigma = 0.99$

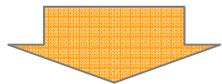
**eRDO enables excellent results w.r.t. order of designs in criterion space!**

ⓐ aerodynamic 2D robust design problem:



④ quantification of manufacturing uncertainties

- surface measurements of 147 manufactured blades by TU Dresden



data reduction & identification



- surface parametric model according to *Lange u.a. (2009)*

$$\mathbf{d} = \left[ \zeta_d \quad c_d \quad f^{(max)} \quad x_{d,f} \quad T^{(max)} \quad p_d \quad T_I \quad x_{d,I} \quad T_E \quad x_{d,E} \right]^T \in \mathbb{R}^{10}$$



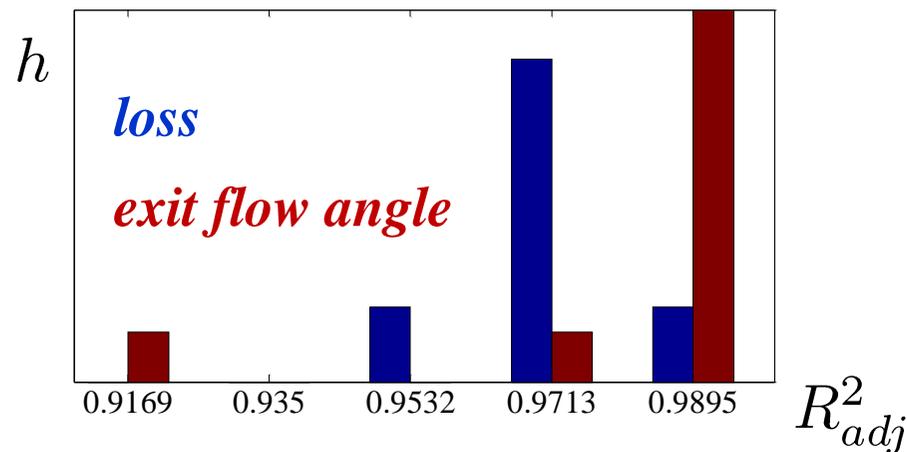
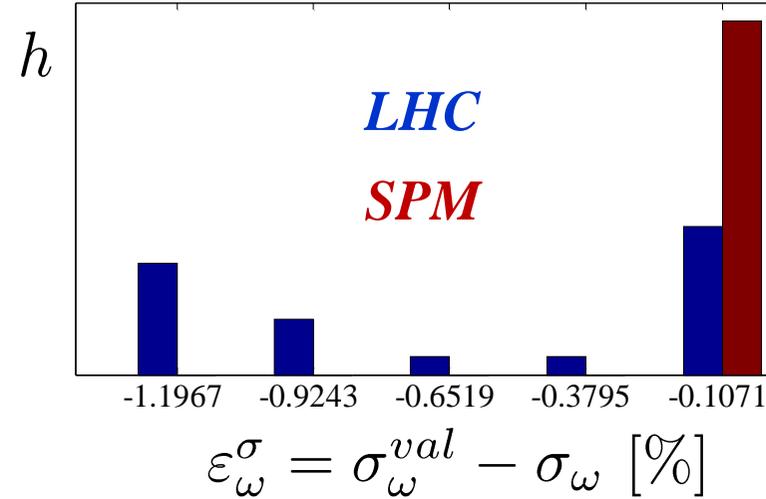
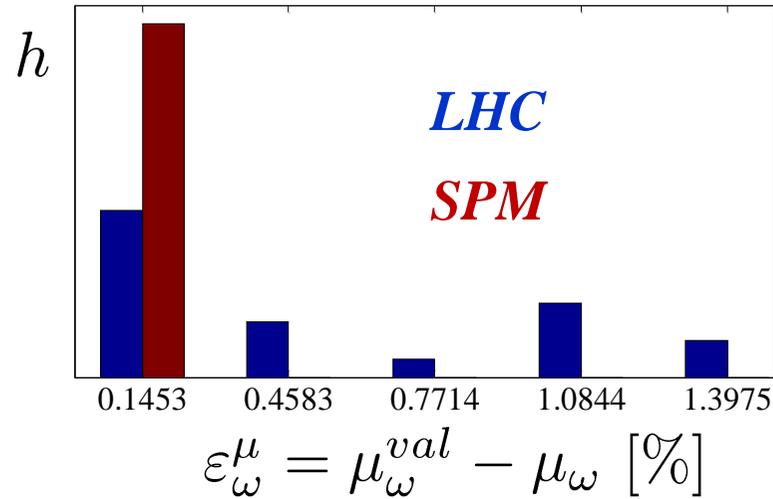
statistical evaluation

$$\Delta \mathbf{D} \sim \mathcal{N}(\mathbf{0}, \Sigma) \quad \Sigma \in \mathbb{R}^{10 \times 10}$$

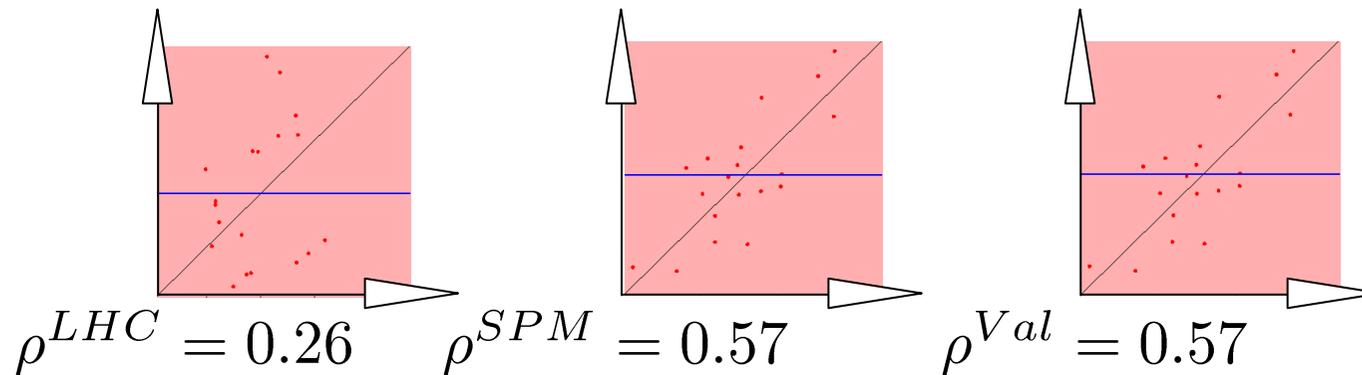
④ design vector  $\mathbf{p} \in \mathbb{R}^{14}$  differs from the uncertain vector  $\mathbf{d} \in \mathbb{R}^{10}$

④ test of SP method by performing DoE in  $\mathbf{p}$

- DoE results: SPM vs. LHC of equal size,  $N=21$
- compute error values based on LHC with  $N=200$



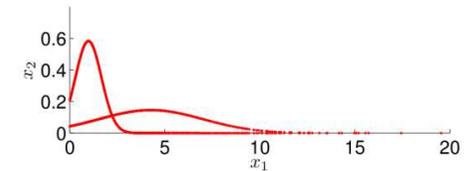
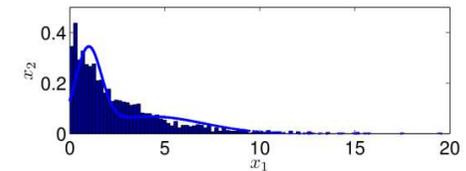
- Does prediction capability of a RSM increase due to deterministic property of SPM? – Cross Validation loss RBF Models



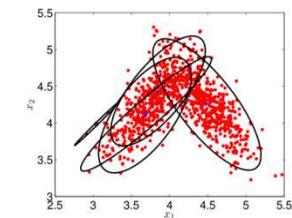
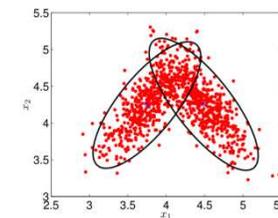
**Yes it does!**

- Is it possible to also model arbitrary variability?

- SPM & mixture of Gaussians in conjunction with cluster and expectation maximisation algorithm  
→ prediction accuracy increases due to more points



- transformation into Gaussian space by e.g. Cholesky Decomposition or Rosenblatt transformation



**Yes it is!**

# Conclusions

- ④ compared to MCS the SPM provides same accuracy with less effort or better accuracy with some effort
- ④ adjusted coefficient of determination can be used as quality indicator
- ④ application of extended RDO to analytical test function using SPM provides excellent results from industrial point of view

# Outlook

- ④ application to robust design optimisation of compressor blades
- ④ detailed analysis of SPM in the presence of non Gaussian input variability

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Bestle, D. ; Flassig, P.M. ; Dutta, A.K.: Robust Design of Compressor Blades in the Presence of Manufacturing Noise. In: *Proceedings of 9<sup>th</sup> European Conference on Turbomachinery (ETC), Fluid Dynamics and Thermodynamics, Istanbul, 2011*.

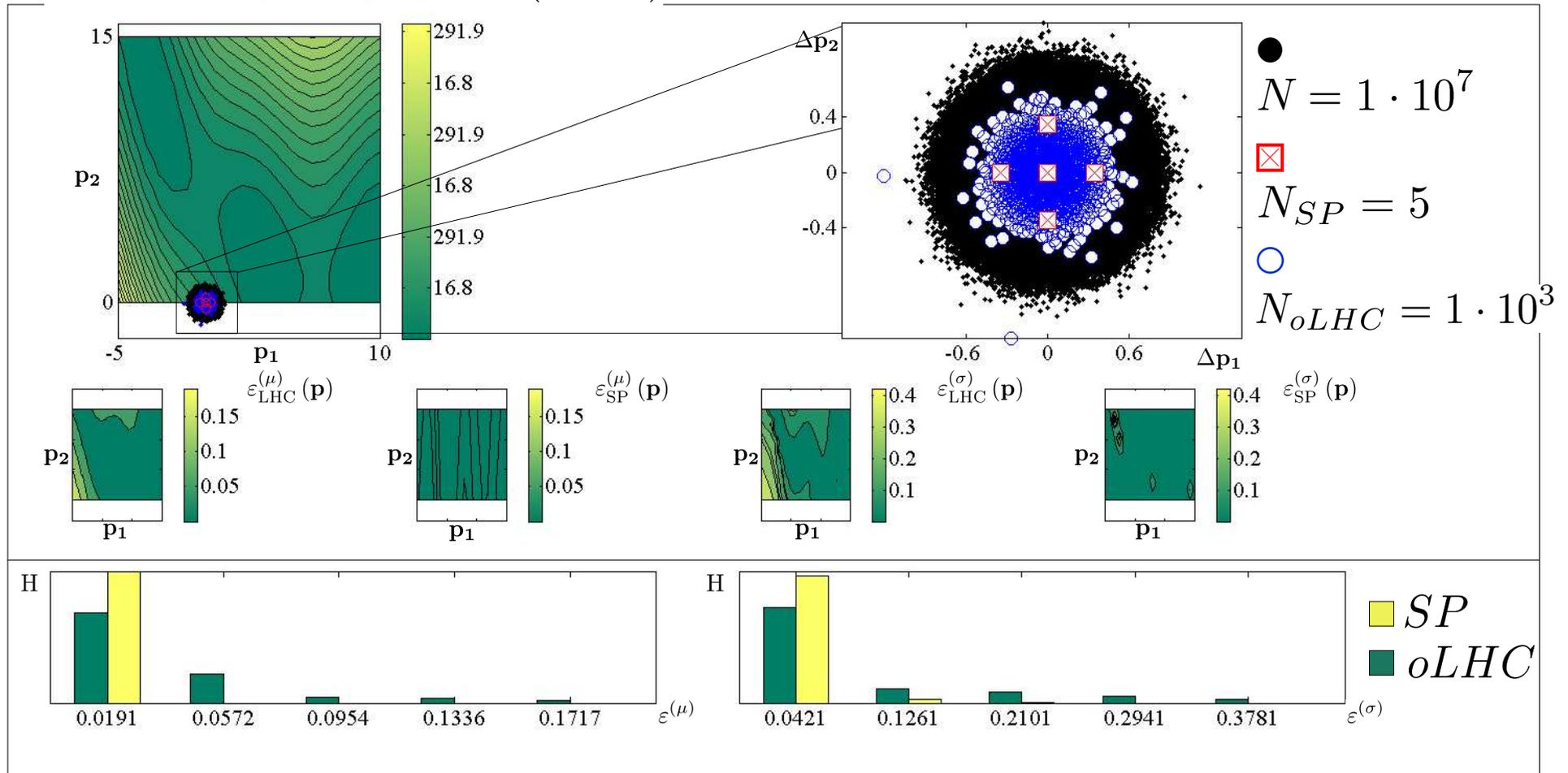
Bestle, D. ; Flassig, P.M.: Optimal Aerodynamic Compressor Blade Design Considering Manufacturing Noise. In: *Association for Structural and Multidisciplinary Optimization in the UK (ASMO-UK), London, 2010*.

# Comparison SP vs. optimal-LHC

$$f(\mathbf{p}) = \left( p_2 - \left( 51 / (40 * \pi^2) \right) * p_1^2 + (5/\pi) * p_1 - 6 \right)^2 + 10 * \left( 1 - (1 / (8 * \pi)) \right) * \cos(p_1) + 10$$

where  $\mathbf{p} \in \mathbb{R}^2$   
 and  $-5 \leq p_1 \leq 10$   
 and  $-0 \leq p_2 \leq 15$

Variability :  $\Delta \mathbf{p}_1 \sim \mathcal{N}(\mathbf{0}, \Sigma_1)$



Back

